



XF Series Blade IO System

Ultrathin | Large capacity | High timeliness | Stable and reliable



XINJE Wechat

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XF Series

New Generation Distributed I/O System

Supports multiple system configurations

Rich module types and large capacity expansion

Simple installation and easy maintenance

Blade style design, visible thin at a glance

High reliability design, connection stabilization and high real-time performance

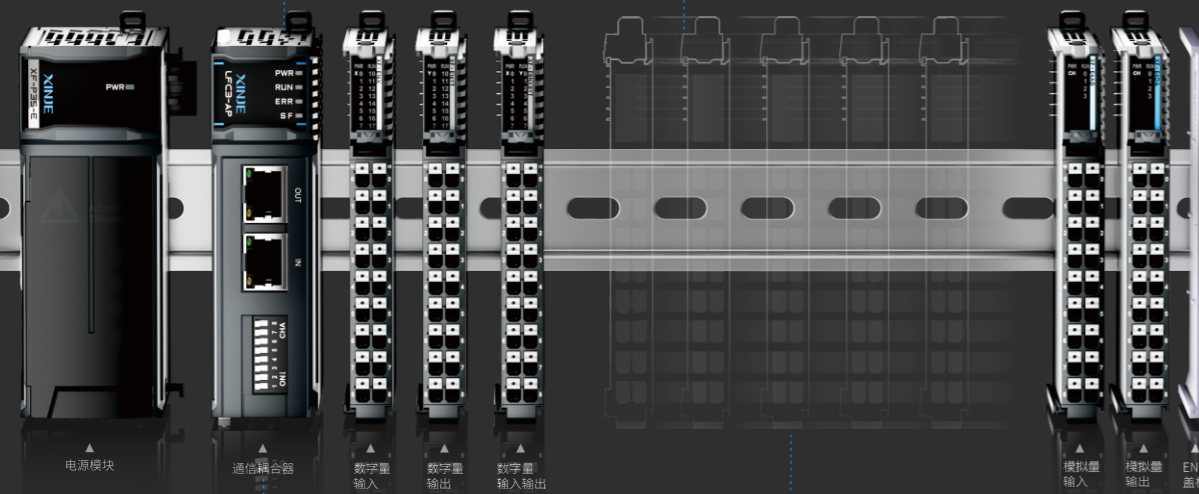


Multi system composition

Support communication with EtherCAT and PROFINET bus protocol master station devices

Rich IO models

Supports digital, analog, temperature, communication, technology, and pulse units



电源模块 通信耦合器 数字量输入 数字量输出 数字量输入输出

模拟量输入 模拟量输出 END 盖板

Low maintenance costs

Modules can be self updated through the CPU unit or communication coupler to reduce the field debugging maintenance cost

Large capacity expansion

Supports 32 expansion units

Module type differentiation

■ Digital input ■ Digital output ■ Digital input and output ■ Analog input ■ Analog output

*Note 1 : The Profinet bus function is expected to be launched in September 2023.

*Note 2 : Temperature, communication, technology, and pulse units will be launched in the later stage. Stay tuned!



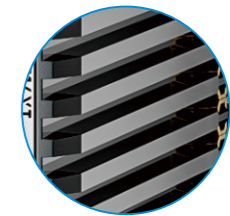
Easy maintenance

Detachable terminal block, replacement of modules of the same model, no need to disassemble, saving maintenance time.



Tool free installation

Using PUSH IN terminals, the wiring is simple and direct, and tool free installation is required.



High reliability and high real-time performance

Clip type backplane communication connector for more stable connection and improved overall reliability; High speed backplane and ensuring real time communication.

XF series IO saves 1/2 installation space compared to XL series IO.



Ultra thin body

Blade structure design, the thickness of the 1U module is as thin as 12mm, save more installation space, suitable for harsh volume application scenarios.

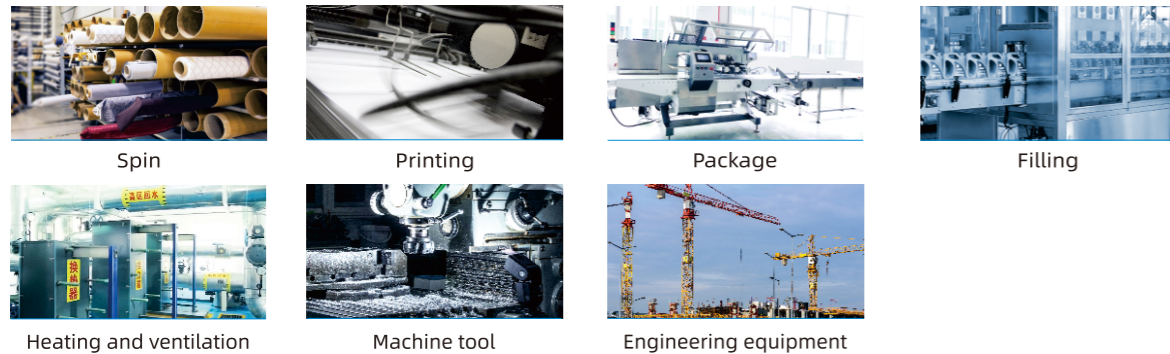


Comprehensive industry applications

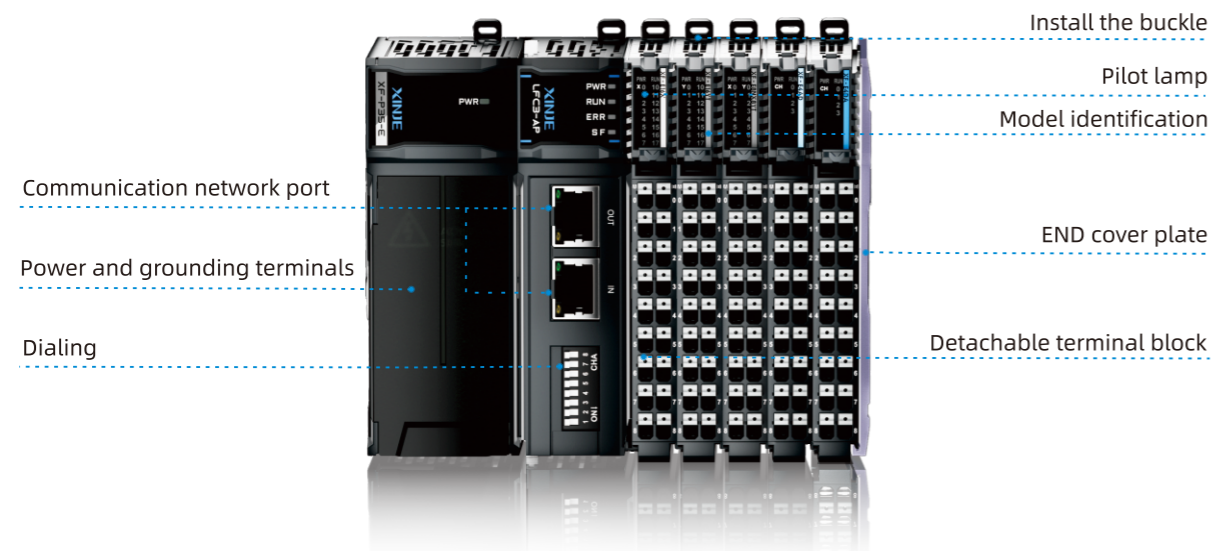
▶ Advanced manufacturing field



▶ Traditional industries

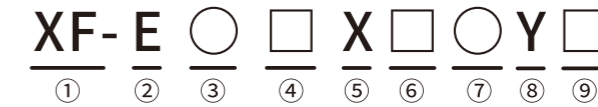


Product composition



IO System Model Naming

▶ I/O unit - DIO module model naming



① Series name		③ Input channel		④ Input point type		⑤ Type	
Symbol	Name	Symbol	Input channel	Symbol	Input point type	Symbol	Type
XF	XF series expansion module	4	4 channels	Empty	Digital input PNP&NPN compatible	X	Digital input
		8	8 channels	N	Digital input NPN type		
		16	16 channels	P	Digital input PNP type		
② Referral extension module							
Symbol	Expansion module						
E	Right expansion module	32	32 channels				
		64	64 channels				

⑥ Output channel		⑦ Output point type		⑧ Type		⑨ Output point type	
Symbol	Output channel	Symbol	Output point type	Symbol	Type	Symbol	Output point type
4	4 channels	Empty	Digital output NPN type	Y	Digital output	T	Digital output transistor type
8	8 channels	P	Digital output PNP type			R	Digital output relay type
16	16 channels						
32	32 channels						
64	64 channels						

▶ I/O unit - AIO module model naming



① Series name		② Referral extension module		③ Input channel		④ Type	
Symbol	Name	Symbol	Expansion module	Symbol	Input channel	Symbol	Input point type
XF	XF series expansion module	E	Right expansion module	1	1 channel	AD	Represents analog voltage or current input
				2	2 channels		
				4	4 channels		
				6	6 channels		
				8	8 channels		

⑤ Output channel		⑥ Type		⑦ Analog type		⑧ Module type	
Symbol	Output channel	Symbol	Output point type	Symbol	Output point type	Symbol	Output point type
1	1 channel	DA	Indicating analog voltage or current output	Empty	Indicating current and voltage type	Empty	Ordinary type
2	2 channels			A	Indicating current type	H	Interchannel isolation
4	4 channels			V	Indicating voltage type	S	High precision
6	6 channels					U	High speed
8	8 channels						

LFC3-AP

High performance EtherCAT communication coupler

Product Features

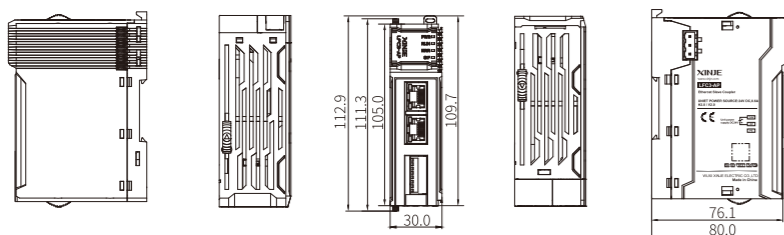
- 1 Blade expansion, diversified combination
- 2 Compact structure, saving installation space
- 3 Straight plug terminals, easy and reliable wiring
- 4 Support firmware upgrade for network ports
- 5 Support hardware static station number settings
- 6 High speed bus microsecond response
- 7 Maximum support for 32 expansion IO modules



Product specification

Project	Specification
Model	LFC3-AP
Rated voltage	DC24V
Voltage allowable range	DC21.6V~26.4V
Input Current	120mA DC24V
Allow instant power outage time	10ms DC24V
Inrush Current	10A DC26.4V
Power protection	Anti reverse protection, overcurrent protection, surge absorption
Network protocol	EtherCAT
Single AP process data	Input maximum 1024 bytes, output maximum 1024 bytes
Network interface	2 RJ45 ports
Physical layer	100BASE-TX
Synchronization cycle	Support 250us, 500us, 1000us, 2000us, 4000us
Connection Rate	100Mbps, full duplex
Transmission distance	≤ 100m between two nodes
Topological structure	Linetype
Transmission medium	Category 5 and above
No configuration required when replacing devices	Support (EtherCAT modules of the same type)
Number of expansion modules	Supports 32 modules
Firmware upgrade	Support
Address setting	Configured by dial switch (0-255) or assigned by the main station

Product Dimensional Drawing (Unit: mm)



XF-E16X

Ordinary digital input module

Product Features

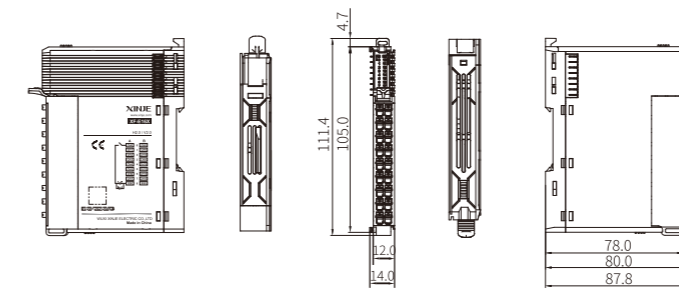
- 1 16 channel digital input
- 2 NPN, PNP bipolar input
- 3 12mm width design



Product specification

Project	Specification
Model	XF-E16X
Input points	16
Rated input voltage	DC24V
Rated input current	6mA
Input ON voltage	11V
Input ON current	2.5mA
Input OFF voltage	5V
Input OFF current	1mA
Input resistor ON→OFF response time (hardware)	20us
Input resistor OFF→ON response time (hardware)	100us

Product Dimensional Drawing (Unit: mm)



XF-E16YT

Ordinary digital output module

Product Features

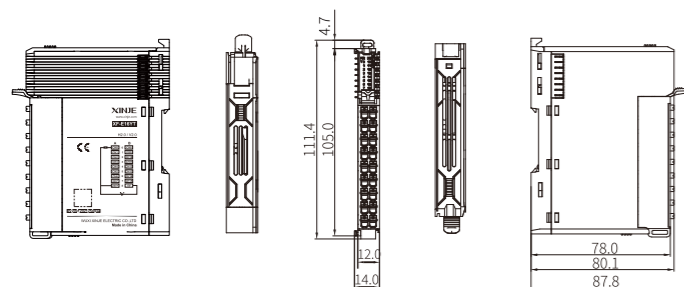
- ① 16 channel digital output
- ② NPN transistor output
- ③ 12mm width design



Product specification

Project	Specification
Model	XF-E16YT
Output channel	16
Rated load voltage	DC24V(DC10.2V~28.8V)
Maximum load current	0.5A/1 point, 4A/module
Surge current protection	Support
Leakage current at OFF	Below 0.1mA
Maximum voltage drop at ON	0.5V~1V
Output ON→OFF response time (hardware)	0.1ms
Output OFF→ON response time (hardware)	0.1ms
Derating	Derate by 50% when operating at 55 °C (while the output current of ON does not exceed 2A), or by 10 °C when the output point is fully ON

Product Dimensional Drawing (Unit: mm)



XF-E8NX8YT

Ordinary digital input/output module

Product Features

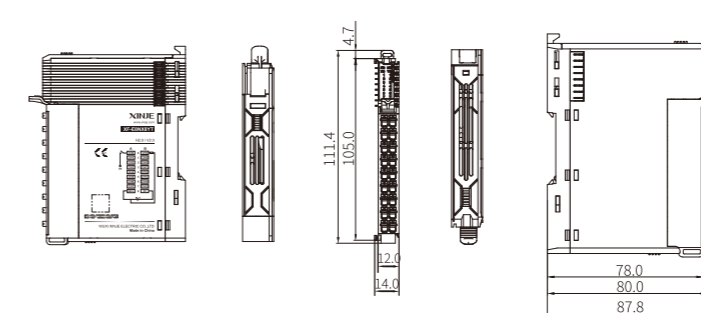
- ① 8 channel digital input
- ② NPN input
- ③ 8 channel digital output
- ④ NPN transistor output
- ⑤ 12mm width design



Product specification

Project	Specification	
Model	XF-E8X8YT	
Input specification	Input channel	8
	Input type	NPN
	Rated input voltage	DC24V
	Rated input current	6 mA
	Input ON voltage	11V
	Input ON current	2.5 mA
	Input OFF voltage	5V
	Input OFF current	1 mA
	Input resistor ON→OFF response time (hardware)	20 us
	Input resistor OFF→ON response time (hardware)	100 us
Output specification	Output channel	8
	Output type	Transistor (NPN)
	Rated load voltage	DC24V(DC10.2V~28.8V)
	Surge current protection	Support
	Leakage current at OFF	Below 0.1mA
	Maximum voltage drop at ON	0.5A
	Output ON→OFF response time (hardware)	0.1 ms
Output OFF→ON response time (hardware)	0.1 ms	

Product Dimensional Drawing (Unit: mm)



XF-E4AD

Ordinary analog input module

Product Features

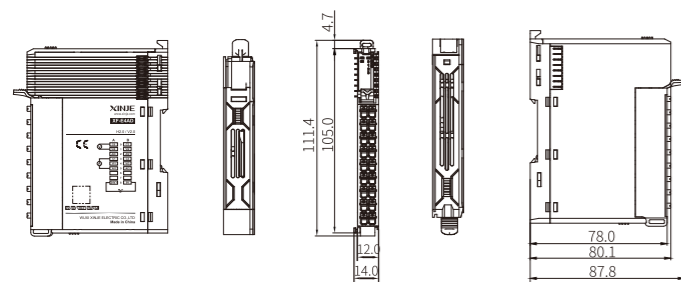
- ① 4 channel analog input
- ② Channel conversion speed 60us/channel
- ③ 16 bit resolution
- ④ Maximum 0.2% error
- ⑤ Current and voltage bipolar input
- ⑥ 12mm width design



Product specification

Project			Specification
Input channel			4
Analog input range (rated)	Voltage	Input range	0V ~ 5V (0 ~ 64000)
			0V ~ 10V (0 ~ 64000)
	Current	Input range	-5V ~ 5V (-32000 ~ 32000)
			-10V ~ 10V (-32000 ~ 32000)
			1V ~ 5V (12800 ~ 64000)
Conversion Speed			60us/CH
Resolution ratio			1/64000 (16Bit)
Module power supply	Rated input		DC24V±10%, 150mA
	Protect		Reverse polarity protection
Error	Ordinary temperature 25°C±5°C		±0.1% (25±5°C)
	Full temperature end -20~55°C		±0.2%
Isolate			Channel non isolated, power isolated

Product Dimensional Drawing (Unit: mm)



XF-E4DA

Ordinary analog output module

Product Features

- ① 4 channel analog output
- ② Channel conversion speed 60us/channel
- ③ 16 bit resolution
- ④ Maximum 0.2% error
- ⑤ Current and voltage bipolar output
- ⑥ 12mm width design



Product specification

Project			Specification
Output channel			4
Analog input range (rated)	Voltage	Input range	0V ~ 5V
			0V ~ 10V
	Current	Input range	-5V ~ 5V
			-10V ~ 10V
			1V ~ 5V
Conversion Speed			60us/CH
Resolution ratio			1/64000 (16Bit)
Module power supply	Rated input		DC24V±10%, 150mA
	Protect		Reverse polarity protection
Error	Ordinary temperature 25°C±5°C		±0.1% (25±5°C)
	Full temperature end -20~55°C		±0.2%
Isolate			Channel non isolated, power isolated

Product Dimensional Drawing (Unit: mm)

